*													
Work Orde		007											
Item ID: Revision ID:	D412-702-109	9B		Accept				S	Setup Star	t			
1		Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:			Sto	p 			
Approvals:	Process Plan	1:	Date:	Tooling: SPC (Y/N):		ite:		F	tun Star Sto				
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp.		
Draw Nbr	Revis	sion Nbr		0.00			Cour	ek.	Q.y	Number	Stamp		
Small Fab Small Fab		Memo Assemble a	s per dwg ICA D412-702 p	0.00				(J) (0/64 _]	<u> </u>	<u></u>		
QC Quality Control		QC5- Inspect part comp Memo	leteness to step on W/O	0.00	4/26			(4)					

120

Packaging

0.00

0.00

10-4-26 8

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B CHG001
Location: 274
PPP Rev:

Memo

Dart Ae	rospace	e Ltd									 9
W/O:			1	W	ORK ORDER CH	IANGES					
DATE	STEP		PRO	OCEDURE CHA	CEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
Part No					gory:						
Resolution:		<u>\$</u>	Dispositio	n:	Q <i>A</i>	: N/C ÇI	osed:		Date: _		
NCR:				WORK ORD	ER NON-CONFO	ORMANCI	E (NCF	1)			
DATE	OTED	Descrip	tion of NC		Section B		Verific	ation	n Approval	Annrous	
DATE	STEP		tion A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign 8 Date	Section		Chief Eng	Approva QC Inspect
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Work Order ID 58007

April 21, 2010 12:56:09 PM



Page 2

Item ID:

D412-702-109B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Required Date: 28/04/2010

Start Date:

21/04/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date:____

Cust Item ID: Customer:

Reference:

Δ	pprovals:	
α	ppi uvais.	

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Run

Start

Stop



QC:

QC21- Final Inspection - Work Order Release

SPC (Y/N):

Set Up/

Date:

Stop



Sequence ID/ Work Center ID

Memo

0.00

Run Hours

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Quality Control

0.00

Dart Aerospace	Ltc	ŀ
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W/O:			- 	1	٧	ORK ORDER CHANG	ES				·····	
DATE	STEP		PF	ROCI	EDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:		PAR #:	1	Fault Ca	tegory:	NCF	R: Yes N	lo DQ/	A:	Date:	L
	Re	esolution:	1		Disposit	ion:	_QA:	N/C Clo	sed:		Date:	
NCR:		WC	ORK OR	DER NON-CONFORMA	NCE	(NCR))		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	Description of NC		IC Corrective Action			Section B Verificat				Approval	Approval
	JILI	Se	ection A		Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
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Picklist Print

April 21, 2010 12:56:14 PM

Work Order ID: 58007

D412-702-109B

Parent Item Name:

Harness Assembly

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 21/04/2010

Required Date: 28/04/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name AN960JD10LL Washer	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure Each	Qty on Hand 4,495.000	Remaining Qty To Pick 4.0000	Qty Issued	Date Issued	Status
				Warehou Loca Main Wa ST34	tion rehouse	<u>Loc</u>	Oty 4495	Loc Code			2	
D3573-3		Manufactured	No		19085 19600	100	472 4023 Each	12.0000	1.0000	4 \$5/0/	64/26	
				Warehou Loca Main Wa ST24	tion rehouse	<u>Loc</u>	12 2	Loc Code	_			
D3579-045 Shoulder Harness		Manufactured	No	<u>Warehou</u> <u>Loca</u>	57223	100 <u>Loc</u>	10 Each	4.0000	1.0000	510	prepar	<u> </u>

ST272A

57228

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W/O:			1	WO	RK ORDER CHANG	ES					. , , , , ,
DATE	STEP		PROC	EDURE CHAI	NGE	В	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PA	R #:	_ Fault Categ	jory:	_ NCR: Y	es N	o DQ	A :	Date:	
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NCR:			W	ORK ORDE	R NON-CONFORM	ANCE (N	ICR)	·			
DATE	STEP	Description o	of NC	Corrective Action Section E				Verific	ation	Approval	Approval
	J.L.	Section A	· · · · · · · · · · · · · · · · · · ·	Initial Chief Eng	Action Description Chief Eng		gn & ate	Secti		Chief Eng	QC Inspector
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Picklist Print

April 21, 2010 12:56:14 PM

Page 2

Work Order ID: 58007

Parent Item:

D412-702-109B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC



Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Oty: 1.00

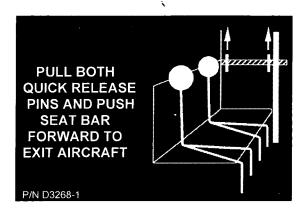
II	PP Rev:B Remove		07-07-06	5 JLM					start Qty: 1.00		Required Qty: 1.0)0
Component Item ID/ Item Name K62	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure Each	Qty on Hand 39.0000	Remaining Qty To Pick 1.0000	Qty Issued	Date Issued	Status
				Wareho	use	Loc	Oty	Loc Code			,	
$\frac{e^{-\frac{1}{2}}}{e^{-\frac{1}{2}}}$				Loca	tion							
		1		Main Wa	rehouse							
e e e e e e e e e e e e e e e e e e e		A Charles		ST2	13A		39					
					110957		1					
IS21042L3		Donalossa	No		113878	100	38					
		Purchased	NO			100	Each	1,089.000	4.0000	1510	104/26	
••••••••••••••••••••••••••••••••••••••		; ; 1.		Warehoo Loca		<u>Loc</u>	<u>Oty</u>	Loc Code		/		
		<u>.</u>		Main Wa	rehouse							
				ST30	00		1089					
					113537		105					
1S24693-S272		Purchased	No		113644	100	984 Each	269.0000	4.0000	4		
		I di chased	7.0			100	Each	209.0000	4.0000	B10	04/26	<u>-</u>
		i i		Wareho	<u>ise</u>	Loc	Oty	Loc Code		/		
				Loca								
				Main Wa	rehouse				-			
				ST2	38		269					
		:			111548		1					
1		i			112492		268		_	4		

Dart Ae	rospace L	td ,										aa ,
W/O:					W	ORK ORDER CH	ANGES	. ,			 	<u> </u>
DATE	STEP		F	PROC	EDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
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		,										
Part No	:		PAR #:	:	Fault Cate	egory:	NC	R: Yes	No DQA		Date:	
						on:						
NCR:		1				ER NON-CONFO						
		Descripti	Description of NC			Corrective Action		Verifica	otion	Annuarial	A	
DATE	STEP		ion A		Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date	Sectio		Approval Chief Eng	Approval QC Inspecto
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						Consider an Administration of Constant	•	·				

CHAPTER 11 - PLACARDS AND MARKINGS (11-00-00)

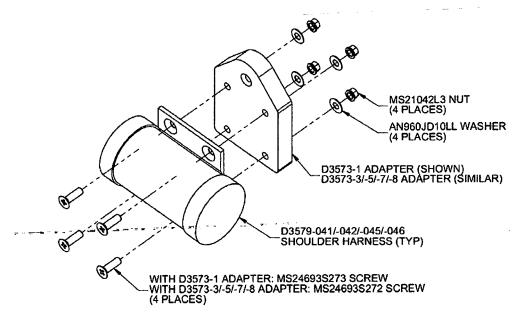
D3268-1 Placard:

Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.

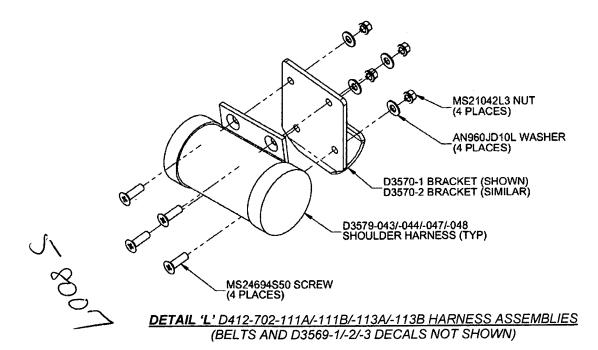


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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



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